

Thank you for purchasing a Trimalco product. Manufactured in the UK to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance



**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT WAS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY, AND WILL INVALIDATE THE WARRANTY.

PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

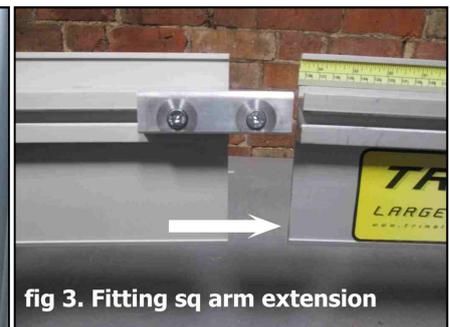
**1. CONTENTS**

After unpacking the APOLLO Extension kit, check to make sure that you have all the parts and that there is no damage. All fastenings have been loosely fixed in place to aid assembly. These can come loose in transit, do not throw any packaging away until assembly is complete.

- |     |                            |                        |                |
|-----|----------------------------|------------------------|----------------|
| 1.1 | Leg assembly               | Squaring arm extension | Wall mount arm |
|     | Extended material supports | Connecting block       | Measuring stop |

**2. FITTING TO A FREE STANDING APOLLO**

- 2.1 Using the Allen Keys supplied with the Apollo, remove the material supports on the left hand side of your Apollo, there are 3 on an Apollo 165, 4 on an Apollo 210 and 5 on an Apollo 250. This is done by loosening the two grub screws in each bracket and the M8 screw in each clamp, all of these screws are accessed from behind the machine (fig 1). Slide the material supports away from the machine to remove (fig 2).
- 2.2 Fit the squaring arm extension as shown in fig 3, do not tighten the countersunk screws at this stage.
- 2.3 Fit the Extended material supports. This is a reversal of 2.1, do not tighten any of the fastenings at this stage.
- 2.4 Loosen the clamp plates on the Leg assembly and slide the assembly onto the Extended material support (fig 4). You may require the assistance of another person to do this.
- 2.5 Remove the M8 screw from the Squaring arm extension and refit through the Leg assembly, the black spacer fits between the squaring arm extension and the leg assembly (fig 5). Do not tighten at this stage.
- 2.6 Make sure that the leg assembly is touching the floor and then use a spirit level to adjust any one of the material supports so that it is level (this is for aesthetic purposes only). At this point tighten the relevant clamp plate on the Apollo and the two grub screws in the bracket (fig 1). Repeat this for all of the material supports.
- 2.7 Swing the support leg to the rear and use a spirit level to make sure that the leg assembly is vertical. Tighten the clamp plates in the leg assembly.
- 2.8 Make sure that the squaring arm extension is in line with the squaring arm and tighten the two countersunk screws to hold in position (fig 6).
- 2.9 Tighten the M8 screw fixing the Squaring arm extension to the Leg assembly.
- 2.10 Fit the end plugs to the Extended material supports.
- 2.11 Fit the measuring scale so that it continues on from the one fitted to the Apollo (fig 9).
- 2.12 Fit the measuring stop.



### 3. FITTING TO A WALL MOUNTED APOLLO

- 3.1 Remove the rear leg from the leg assembly and replace with the Wall mount arm.
- 3.2 Carry out operations 2.1 through to 2.6
- 3.3 Use a spirit level to make sure that the leg assembly is vertical and tighten the clamp brackets in the leg assembly.
- 3.4 Swing the Wall mount arm towards the wall and adjust to give the required support. Mark the wall at this point (fig 7).
- 3.5 Remove the wall mount arm from the leg assembly and fix to the wall using suitable fixings (not supplied).
- 3.6 Refit the wall mount arm to the leg assembly.
- 3.7 Carry out steps 2.8 through 2.12

### 4. GENERAL MAINTENANCE

- 4.1 Regularly clean the APOLLO Extension kit using a dry cloth, stubborn stains can be removed with a cloth dampened with a little water/detergent.

### 5. SPARE PARTS

- 5.1 Spare parts can be obtained by visiting our website at [www.trimalco.com](http://www.trimalco.com)

