



INSTRUCTIONS FOR:

EUROPA Table mount

Models: 4061,62,63,64,65,66,67,68,69

Thank you for purchasing a Trimalco product. Manufactured in the UK to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT WAS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY, AND WILL INVALIDATE THE WARRANTY.

PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

1. CONTENTS

After unpacking the EUROPA Table mount, check to make sure that you have all the parts and that there is no damage.

1.1 EUROPA Table mount components:

100 Table mount	1 x Base extrusion (L=1180mm)	3 x Base plates	3 x Locating brackets	6 x Self tap screws
150 Table mount	1 x Base extrusion (L=1680mm)	4 x Base plates	4 x Locating brackets	8 x Self tap screws
200 Table mount	1 x Base extrusion (L=2180mm)	5 x Base plates	5 x Locating brackets	10 x Self tap screws
250 Table mount	1 x Base extrusion (L=2680mm)	6 x Base plates	6 x Locating brackets	12 x Self tap screws
300 Table mount	1 x Base extrusion (L=3180mm)	7 x Base plates	7 x Locating brackets	14 x Self tap screws
350 Table mount	1 x Base extrusion (L=3680mm)	8 x Base plates	8 x Locating brackets	16 x Self tap screws
400 Table mount	1 x Base extrusion (L=4180mm)	9 x Base plates	9 x Locating brackets	18 x Self tap screws
450 Table mount	1 x Base extrusion (L=4680mm)	10 x Base plates	10 x Locating brackets	20 x Self tap screws
500 Table mount	1 x Base extrusion (L=5180mm)	11 x Base plates	11 x Locating brackets	22 x Self tap screws

2. POSITIONING & OPERATION

- 2.1 The EUROPA Table mount can be fitted to a EUROPA Table or any other suitable table. The worktop (see below) needs to be 200mm (x + y) wider than the Base extrusion. For example the minimum worktop width for the 200 Table mount is 2180mm + 200mm = 2380mm. The worktop must be fixed firmly to a stable frame and must ideally be flat to within 3mm.
- 2.2 The EUROPA Table mount can be fitted along the edge of the table or slightly inboard. If it is to be fitted along the edge, draw a pencil line 77.5mm in from the edge and as long as the Base extrusion. If it is to be fitted 100mm in from the edge then draw the line 100mm + 77.5mm from the edge.
- 2.3 The locating brackets will hold the Base extrusion in place and provide a means of adjustment for flatness and straightness, ensure that the jacking screws are screwed up finger tight before fitting the brackets to the worktop.
- 2.4 Place a Locating bracket on top of a Base plate and position them 52.5mm in from the left end of the pencil line. Ensure the groove along the centre of the bracket is aligned with the pencil line and screw down to the worktop using the self tapping screws provided. Fix the remaining brackets and Base plates along the line leaving 425mm space between them.
- 2.5 Place the Base extrusion centrally on the brackets and manoeuvre it until it is located properly on each bracket. Tighten the grub screws at the back by 4 full turns and then tighten the front grub screws fully (approx 4-6 turns)
- 2.6 Place the Cutter rail on the Base extrusion and make sure it lines up with the groove so that the blade in the cutting head will run the full length without touching either side of the groove. If it does not, adjust the straightness by adjusting the back and front grub screws. To push the groove away from you, loosen the back grub screw and then tighten the front grub screw by the same amount. Reposition the Cutter rail and adjust further if required.
- 2.7 Check the grip of the Cutter rail by using an A4 piece of paper (this instruction sheet is ideal). Place the paper under one end of the Cutter rail and try to pull the paper free. The weight of the Cutter rail should be enough to grip the paper. Repeat this test along the entire length of the Cutter rail and adjust the clamping screws as required. To raise the Base extrusion turn the jacking screws clockwise as you look down on them. Turn the front and back screw by the same amount to keep the lockating bracket level.
- 2.8 Once the EUROPA Table mount has been fitted, the area behind and to the side of the extrusion should be built up using 18mm MDF or something similar. Fit the Europa elevators to the built up area at the side of the Base extrusion.

3. GENERAL MAINTENANCE

- 3.1 Regularly clean the EUROPA Table mount using a dry cloth, stubborn stains can be removed with a cloth dampened with a little water/detergent.
- 3.2

4. SPARE PARTS

- 4.1 Spare parts can be obtained by visiting our website at www.trimalco.com

