

Thank you for purchasing a Trimalco product. Manufactured in the UK to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT WAS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE OR PERSONAL INJURY, AND WILL INVALIDATE THE WARRANTY.

PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE. ONLY LIFT OR MOVE THE KRONOS GENERAL PURPOSE CUTTER USING THE BASEBOARD. ONLY RAISE THE CUTTER RAIL USING THE CIRCULAR GRIP ON THE TOP OF RAIL. IF YOU NEED TO HANDLE THE CUTTER IN ANY OTHER WAY, THE BLADE MUST BE REMOVED FIRST.

1. CONTENTS

After unpacking the KRONOS Stand, check to make sure that you have all the parts and that there is no damage.

1.1 KRONOS Stand components:

Model 4070 KRONOS Stand 60	Leg set (already assembled)	Support bkt x 1	Crossbrace 60 (already assembled)
Model 4071 KRONOS Stand 100	Leg set (already assembled)	Support bkt x 1	Crossbrace 100 (already assembled)
Model 4072 KRONOS Stand 150	Leg set (already assembled)	Support bkt x 1	Crossbrace 150 (already assembled)
Model 4073 KRONOS Stand 200	Leg set (already assembled)	Support bkt x 2	Crossbrace 200 (already assembled)
Model 4074 KRONOS Stand 250	Leg set (already assembled)	Support bkt x 2	Crossbrace 250 (already assembled)
Model 4075 KRONOS Stand 300	Leg set (already assembled)	Support bkt x 2	Crossbrace 300 (already assembled)

2. ASSEMBLY

- 2.1 Remove the three self tap screws from each end of the crossbrace. (fig 1)
- 2.2 Attach a leg assembly to one end of the crossbrace using the screws removed in 2.1 above, making sure that the roll feed support bracket is on the inside.
- 2.3 Repeat for the other leg assembly. (fig 2)
- 2.4 Place the support bracket in the centre of the cross brace extrusion. (fig 3). If there are 2, place them at equal distance along the length of the extrusion.
- 2.5 Loosen, but do not remove, the screws attaching the securing bracket to the top of the stand. The brackets need to be loose to allow the fitting of the Kronos.

3. FITTING THE KRONOS

- 3.1 Remove an end plate from the Kronos by undoing the three self tap screws. (fig 4)
- 3.2 Remove the single self tap screw securing the floating hinge (fig 5). Note the position of the plastic bearings.
- 3.3 Slide the Kronos onto the stand as shown in fig 6 (larger sizes will require two people). Make sure that the overhang at each end is the same.
- 3.4 Tighten the screws attaching the securing bracket to the top of the stand.
- 3.5 Reverse operations 3.2 and then 3.1
- 3.6 Adjust the support bracket(s) to ensure that the base extrusion is supported along its full length.

4. GENERAL MAINTENANCE

- 4.1 Regularly clean the KRONOS Stand using a dry cloth, stubborn stains can be removed with a cloth dampened with a little water/detergent.
- 4.2 Check and re-adjust where necessary the self levelling feet and the support bracket(s) everytime the machine is moved.

5. SPARE PARTS

- 5.1 Spare parts can be obtained by visiting our website at www.trimalco.com

